



KANEPACKAGE PHILIPPINE, INC.

ATTENDANCE SHEET

Submitted by:

MMH10

Date:

250518

ACTIVITY

Reminders for the encounter issue of peel-off due to glue stains and to strengthen their checkpoints on the proper tapping of SP/SB prior feeding.

Attendees

	FIRST NAME	LAST NAME	DIV. / DEPT.	SIGNATURE
1.	Elmido	CABAN JR	Production	
2.	Hernandez	Reynier	prod	
3.	Joey	Xirano	Prod.	
4.				
5.				
6.				
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19.				
20.				



Destructive Testing Critical Control Point:

Must observe



Must not hear



9.8 Ten (10) pcs consecutive output to really verify whether the three (3) mm distance was observed.

Sampung (10) pirasong magkakasunod na output upang talagang mapatunayan kung ang tatlong (3) mm na distansya ay naobserbahan.

9.9 Once validated by In-line QA on the quality output standard, the operator can start with the Mass Production.

Kapag na verify na ng ng In-line QA na pumasa ito sa standard output, ang operator ay maaari ng magsimula sa Mass Production.

Immediately inform supervisor.
Immediately inform Health Team in
of injury-related emergencies.
Immediately inform ERT/ Safety
in case of fire-related
emergencies.

ENVIRONMENT

Always follow the waste segregation
time (corrugated, plastic, eperan,
ardous).
Always observe energy conservation -
off light, machine, electric fan,
when not in use.

10. OPERATION

10.1 Tap single face before loading to feeding station.

I-tap ang single face bago I-load sa feeding station.



10.2 Gradually adjust the speed of laminator from 60 to 80 to 100 up to 120 in order to make the piling of panels meet the 10 mm. distance from each other.

Unti-unting ayusin ang bills ng laminator mula 60 hanggang 80 hanggang 100 hanggang 120 upang masunod ng mga panel ang 10 mm. na distansya sa isa't isa.



10mm.

04